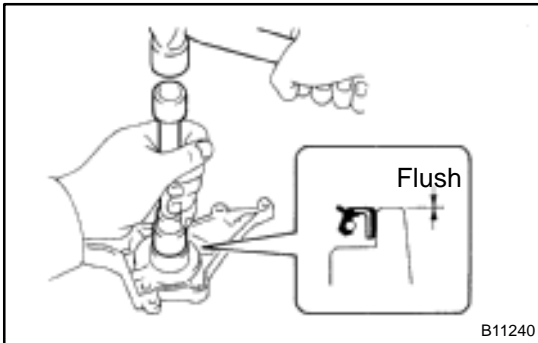


REPLACEMENT

1. REPLACE OIL PUMP OIL SEAL

- (a) Using a screwdriver, pry out the oil seal.



- (b) Using a socket wrench and a hammer, tap in a new oil seal until its surface is flush with the oil pump cover edge.

- (c) Apply MP grease to the oil seal lip.

2. REPLACE CRANKSHAFT FRONT OIL SEAL

(See page [EM-81](#))